



Document Owner: Manager Customer Planning

Hydro Vacuum Excavation

Procedure for excavating using a hydro vacuum excavator. This method of excavation is commonly accepted as being equivalent or safer than hand digging within the 'close approach distance' around underground services.

Health & Safety and Operational Information







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Standard Operating Procedure

Required Equipment				
Equipment and Information	Details			
Fully Equipped Vehicle	Ensure vehicle, plant, equipment, and materials appropriate to the day's work schedule is available			
Specialist Personal Protection Equipment	 Sealed Eye Protection - Closed cell foam seal to provide added protection against dust and small particles Electrical Hazard Resistant Boots and Gloves 			
Specialist Materials & Parts	Ensure you have loaded up all the required parts and materials required to undertake the work to be completed			

Prepare to do the work

Action	Action Details	
Pre-Start Process	Complete the Daily Pre-Start - Planning Reactive Maintenance	
	- Include Plant Pre-start checklist	
	- Include Hazard ID/Risk Control Plan (RCP)	
	- Include Pre-start/Tailgate Meeting	
	- Include Utility Service Plans/Service Mark-out	
Pre-Start Process	Obtain all necessary permits and approvals before commencing work.	
	- Digging and Excavation Permit	
	- Close Approach Permit	
	- Work Access Permit	
Compliance	Traffic Management Plan - Where required, TMP to be in place prior to work starting. TMP to	
	be accessible on site.	
Training	Persons Authorised to operate the Hydrovac and Competent Support Personnel	

Perform the work

Action	Trade	Action Details		
Health & Safety	Serviceperson	Undertake all tasks required in the Pre-Start		
Health & Safety	Serviceperson	Complete and obtain all permits and approvals		
Operation	Serviceperson	 Undertake a pre-start inspection of the Hydro Vacuum Unit Include reels, hoses and hand pieces are in good working order, free from degradation, cuts, burrs, and leaks Include visual engine check - mounts, wiring, piping, exhaust, and no leaks Include visual overall checks for cracks, deformation, or excessive rust 		
Operation	Serviceperson	 Ensure work area is appropriate for hydro excavation Assess ground conditions/work area is suitable for hydro excavation Ensure effectively delineated and all traffic is being managed appropriately Installed appropriate guards/barriers around the work area as required Check the work area is clear of obstructions/trip hazards/overhead services 		
Operation	Serviceperson	Confirm all necessary PPE is available on-site and used		
Operation	Serviceperson	Position the Hydro-vac truck in appropriate location - Ensure the internal combustion engine has adequate ventilation and consider wind direction		
Operation	Serviceperson	Hydro-vac Operator and Supporting Personnel will hook up the Hydro-vac hoses and nozzle onto the Hydro-vac truck according to the manufacturer recommendations		
Operation	Serviceperson	 Before turning on Hydro-vac engine, ensure: The Hydro-vac operator and support personnel are positioning to be able to communicate, at all times The idle switch is down, and water feed is turned off The Hydro-vac suction hose nozzle is clear of any obstructions or loose material 		
Operation	Serviceperson	Turn on water feed while engine is at idle and ensure water pressure is appropriately set		





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Excavation	uum Excavation Serviceperson	Continually monitor and check ground conditions during excavation process		
Excavation Serviceperson		- Maintain good posture and safe work procedures		
		 Maintain good potate and sure work proceedings Maintain communications between operator and support personnel 		
Health &	Serviceperson	Do not use high pressure water(above 50psi) on Asbestos Pipe		
Safety				
Health &	Serviceperson	If excavation depth is approaching 1.5m and is expected to continue beyond 1.5m, all		
Safety		excavating will stop until Section 2: Digging and Excavation Permit has been completed		
Operation	Serviceperson	After excavation is complete:		
		- Clean down unit, if necessary		
		 Ensure work area is clean and any debris is removed 		
Operation	Serviceperson	Stow away all hoses, equipment, and components safely and securely. Ensure all locking		
		pins are in place		
Operation	Serviceperson	Dump spoil and fill water tanks before end of shift		
		Removing Blockage		
	Identified by water exiting the suction hose and loud chirping sound from release valve			
Operation	Serviceperson	Communicate with support personnel that there is a blockage and confirm understanding		
Operation	Serviceperson	Ensure Hydro-vac unit is shut off before attempting to remove the blockage		
Operation	Serviceperson	Remove suction hose nozzle, check for a blockage, and remove		
-		- Use an appropriate tool to remove the blockage		
		Dumping Process		
	Identif	ied through sight glass and loud chirping sound from release valve		
Operation	Serviceperson	Ensure Hydro-vac truck is appropriate position and chocked as necessary before dumping		
Operation	Serviceperson	Raise the Hydro-vac tank approximately 400mm		
		 The Hydro-vac unit will need to be 'livened' but do not start the Hydro-vac unit 		
		engine		
Operation	Serviceperson	Open both rear valves(top and bottom) from a safe position		
		- Ensure that the area behind the unit are clear of equipment and personnel		
Operation	Serviceperson	Turning on the Hydro-vac engine		
		- Ensure the idle switch is down, and water feed is turned off		
Operation	Serviceperson	From a safe position, close the top valve only		
		- Ensure the bottom valve is free to drain the tank		
		Open and close the top valve as required to maintain draining of the tank		
Operation	Serviceperson	Once tank is empty, open the rear door		
		- Ensure rear door is clear of personnel and equipment as it will swing open slightly		
Operation	Serviceperson	Raise the tank fully, keeping clear of the rear door		
Operation	Serviceperson	Using a suitable washdown gun, wash inside tank and rear door inner from a safe positio		
		outside of tank door opening		
		- Ensure rear door rubber seal is cleaned and clear of debris		
Operation	Serviceperson	Lower the tank fully and ensure rear door is closed and secured before moving the truck		
		- Ensure rear door is clear of personnel and equipment as the tank is lower		

Tested by:	SOP Finalised:
Serviceperson Name	Team Leader Name
John Vinkhar	Jon Manara
Signed	Signed
Date /	Date
16/4/24	16.4.24
	Serviceperson Name Johne Vinkhan Signed